

# SPECIFICATION

LT P/N        只  
LT216WH-A-GL

R&D  
Mass Product



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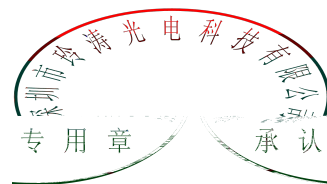
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#### 3.1 SMT Reflow Soldering Instructions SMT

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#### 4.1 Handling Precautions



## 1. Description

### 1.1



The White LED, which was fabricated by using a blue chip and the phosphor.

Product Package: 3.8mmX1.0mmX0.6mm. .

中 LED, 录 , : 3.8mmX1.0mmX0.6mm

### 1.2 Features

PLCC Package. PLCC

Wide viewing angle. 多

Suitable for all SMT assembly and solder process. SMT

Available on tape and reel.

Moisture sensitivity level: Level 3. Level 3

RoHS compliant. RoHS

### 1.3 Application

LCD Back Light. LCD

Mobile Phones.

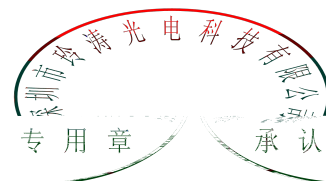




Table 1-2 Absolute Maximum Ratings at Ts=25°C 多

Parameter 散	Symbol 只	Rating	Units
Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current	I <sub>FP</sub>	100	mA

Reverse Voltage

Notes

- 1/10 Duty cycle, 0.1ms pulse width. 0.1ms, 1/10.
- The above forward voltage measurement allowance tolerance is  $\pm 0.03V$ . 0.03V.
- The above color coordinates measurement allowance tolerance is  $\pm 0.003$ . 0.003.
- The above luminous intensity measurement allowance tolerance  $\pm 3\%$ . 中 3%.
- Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.  
— 多
- All measurements were made under the standardized environment of LT.
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate. LED 多

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## 1.6 Bin Range Of Forward Voltage and Luminous Intensity (IF=20mA)

### BIN (IF=20mA)

Table 1-3 Bin Range Of Luminous Intensity Bin (IF=20mA)

=DI	DA8 0 n			
	Min(mcd)	s	Min(lm)	Max(lm)
.	0	0	1	1 0
.	0	.0	1 0	1 0
.	.0	0	1 0	1 20
..	0	00	1 20	2
.	00	10	2	2 0
.0	10	20	2 0	2 0
.1	20	30	2 0	2 20
.2	30	40	2 20	3
.3	40	. 0	3	3 0
.4	. 0	. 0	3 0	3 0
	. 0	. 0	3 0	3 20
	. 0	..0	3 20	4
	..0	. 0	4	4 0
.	. 0	.00	4 0	4 0

Table 1-4 Bin Range Of Forward Voltage Bin

=DI	di	s	id	i d d i
	2	3		
	3	4		
	4	.		
.	.	.		
	.	.		
0	.	..		

DA8

#### Notes

VF Tolerance:  $\pm 0.03V$  @ IF= 20mA @ Ta=25°C  
 IV Tolerance:  $\pm 3\%$  @ IF= 20mA @ Ta=25°C

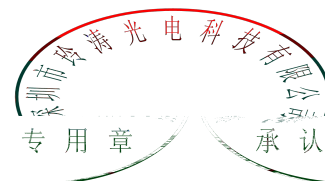


Fig. 1-5 The C.I.E. 1931 Chromaticity Diagram: ( N&M )

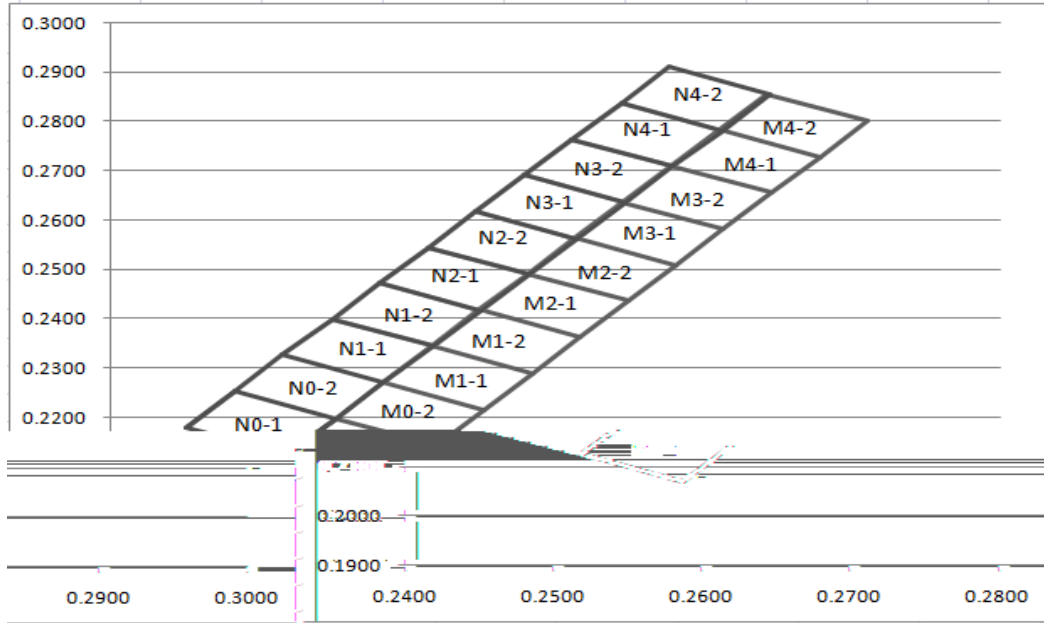


Table 1-6 Bin Range of Chromaticity Coordinates Block ( IF=20mA ; Ta=25 )

N0-1	0.2451	0.2180	N0-2	0.2484	0.2253	N1-1	0.2516	0.2326
	0.2484	0.2253		0.2516	0.2326		0.2549	0.2399
	0.2552	0.2198		0.2584	0.2271		0.2617	0.2344
	0.2519	0.2125		0.2552	0.2198		0.2584	0.2271
N1-2	0.2549	0.2399	N2-1	0.2581	0.2472	N2-2	0.2614	0.2545
	0.2581	0.2472		0.2614	0.2545		0.2646	0.2618
	0.2649	0.2417		0.2682	0.2490		0.2714	0.2563
	0.2617	0.2344		0.2649	0.2417		0.2682	0.2490
N3-1	0.2646	0.2618	N3-2	0.2679	0.2691	N4-1	0.2711	0.2764
	0.2679	0.2691		0.2711	0.2764		0.2744	0.2837
	0.2747	0.2636		0.2779	0.2709		0.2812	0.2782
	0.2714	0.2563		0.2747	0.2636		0.2779	0.2709
N4-2	0.2744	0.2837	M0-1	0.2519	0.2125	M0-2	0.2552	0.2198
	0.2776	0.2910		0.2552	0.2198		0.2584	0.2271
	0.2844	0.2855		0.2620	0.2143		0.2652	0.2216
	0.2812	0.2782		0.2587	0.2070		0.2620	0.2143
M1-1	0.2584	0.2271	M1-2	0.2616	0.2345	M2-1	0.2648	0.2418
	0.2616	0.2345		0.2648	0.2418		0.2681	0.2491
	0.2684	0.2290		0.2716	0.2363		0.2749	0.2436
	0.2652	0.2216		0.2684	0.2290		0.2716	0.2363
M2-2	0.2681	0.2491	M3-1	0.2713	0.2564	M3-2	0.2745	0.2637
	0.2713	0.2564		0.2745	0.2637		0.2777	0.2710
	0.2781	0.2509		0.2813	0.2582		0.2845	0.2655
	0.2749	0.2436		0.2781	0.2509		0.2813	0.2582

M4-1	0.2777	0.2710	M4-2	0.2810	0.2783
	0.2810	0.2783		0.2842	0.2856
	0.2878	0.2728		0.2910	0.2801
	0.2845	0.2655		0.2878	0.2728

Fig. 1-7 The C.I.E. 1931 Chromaticity Diagram: ( MN )

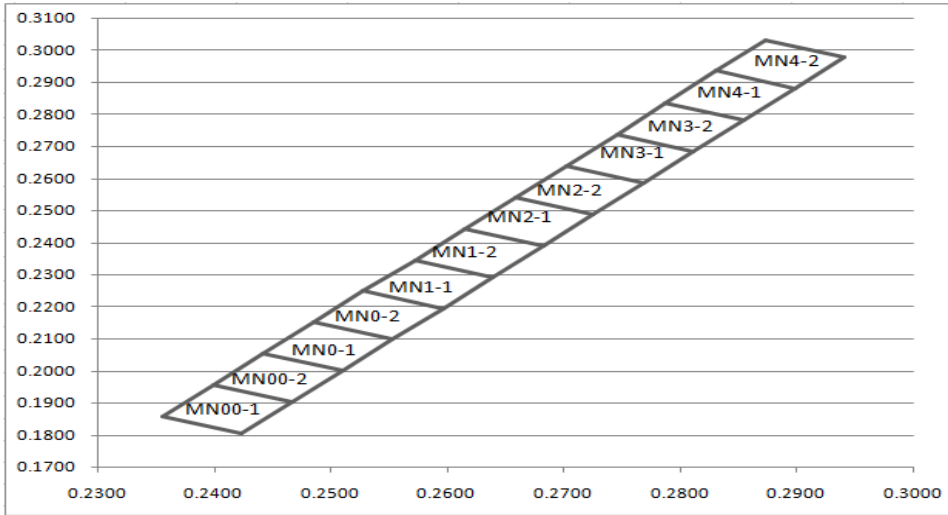


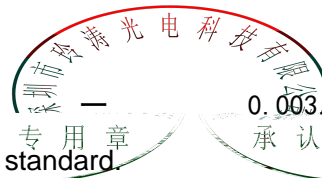
Table 1-8 Bin Range of Chromaticity Coordinates Block ( IF=20mA ; Ta=25 )

MN00-1	0.2355	0.1858	MN00-2	0.2399	0.1956	MN0-1	0.2442	0.2053
	0.2399	0.1956		0.2442	0.2053		0.2485	0.2151
	0.2467	0.1903		0.2510	0.2000		0.2553	0.2098
	0.2423	0.1805		0.2467	0.1903		0.2510	0.2000
MN0-2	0.2485	0.2151	MN1-1	0.2528	0.2249	MN1-2	0.2572	0.2346
	0.2528	0.2249		0.2572	0.2346		0.2615	0.2444
	0.2596	0.2195		0.2639	0.2293		0.2682	0.2390
	0.2553	0.2098		0.2596	0.2195		0.2639	0.2293
MN2-1	0.2615	0.2444	MN2-2	0.2658	0.2542	MN3-1	0.2702	0.2639
	0.2658	0.2542		0.2702	0.2639		0.2745	0.2738
	0.2725	0.2488		0.2768	0.2585		0.2811	0.2684
	0.2682	0.2390		0.2725	0.2488		0.2768	0.2585
MN3-2	0.2745	0.2738	MN4-1	0.2787	0.2836	MN4-2	0.2830	0.2935
	0.2787	0.2836		0.2830	0.2935		0.2873	0.3033
	0.2854	0.2782		0.2897	0.2881		0.2940	0.2979
	0.2811	0.2684		0.2854	0.2782		0.2897	0.2881

Notes 备注

1 Measurement uncertainty of the color coordinates:  $\pm 0.003$ .

2 The new white dustbin refers to the application of small backlight standard.



## 1.7 Typical Optical Characteristics Curves

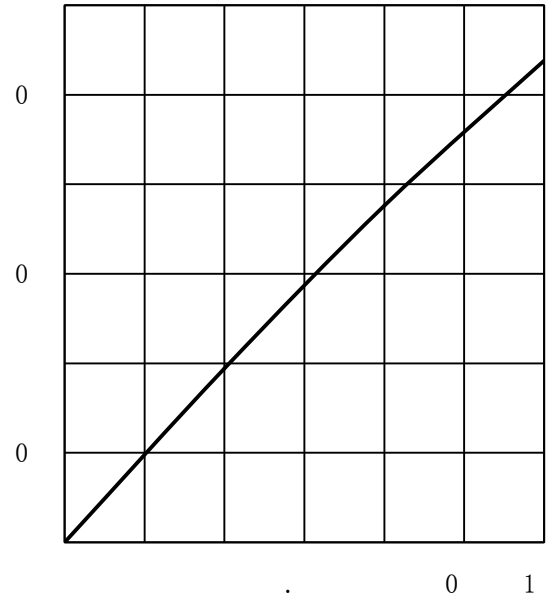


Fig. 1-9 Forward Voltage Vs Forward Current

Fig. 1-10 Forward Current Vs Relative Intensity

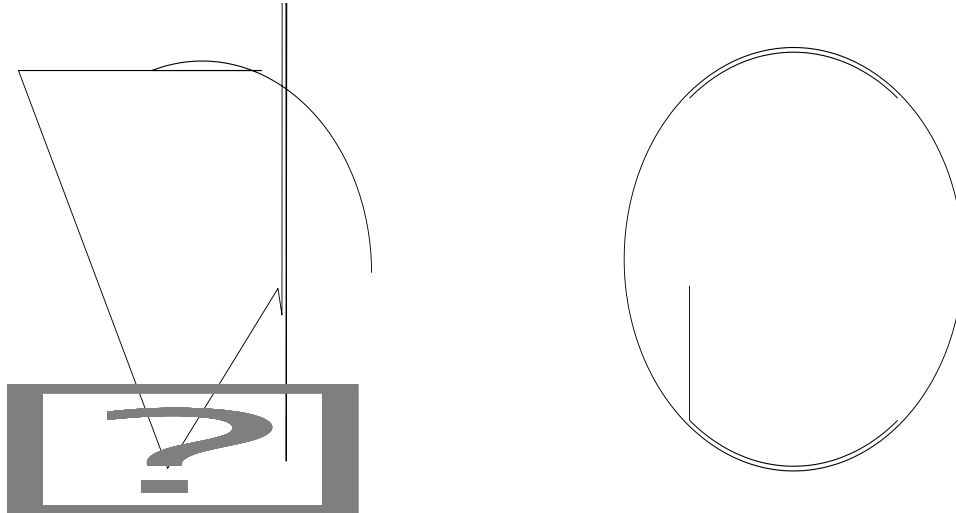
Fig. 1-11 Spectrum Distribution

Fig 1-12

## 2. Packaging

### 2.1 Packaging Specification

Package:5000pcs/reel.



#### 2.1.1 Carrier Tape Dimension

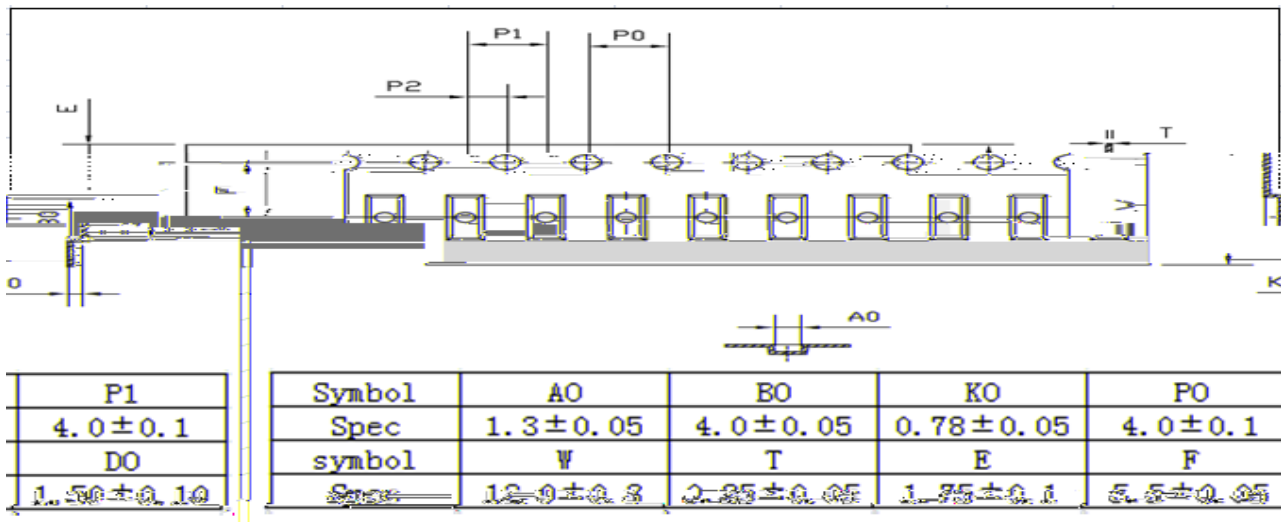
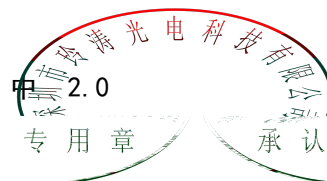


Fig.2-1 Carrier Tape Dimension

#### Notes

The tolerances unless mentioned  $\pm 2.0\text{mm}$ . Unit : mm



## 2.1.2 Label Form Specification



Table 2-2 Label Map

Table 2-3 Label Form Specification

PART NO.	Part Number
BIN CODE	Bin Code 散他
IV	Luminous intensity
V <sub>F</sub>	Forward Voltage
WL	Wavelength 他
QTY	Packing Quantity 散
DATE	Made Date
LOT NO	Lot Number 批次号

## 2.2 Moisture Resistant Packing

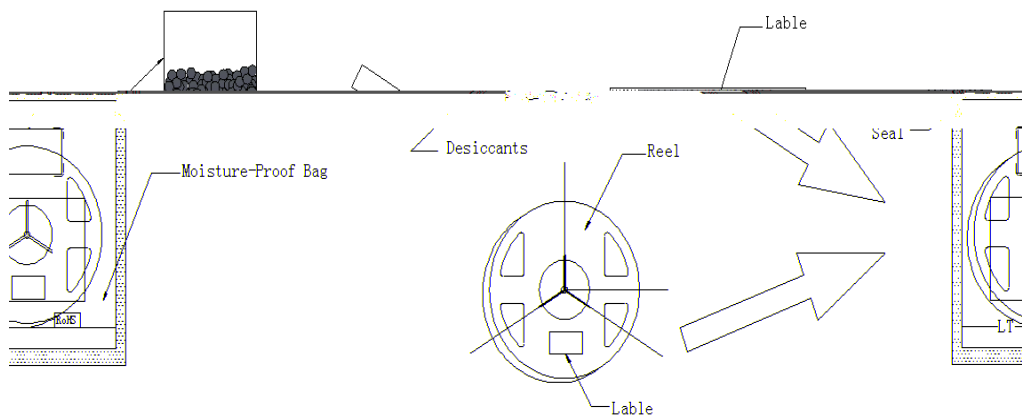


Fig.2-4 Moisture Resistant Packing

## 2.3 Cardboard Box

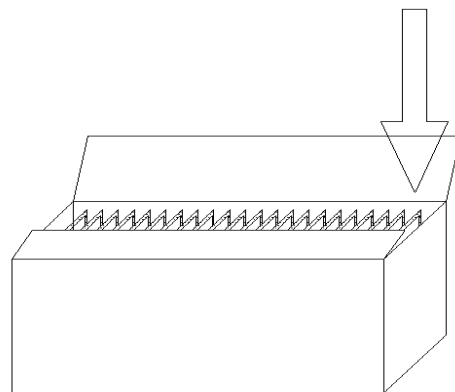
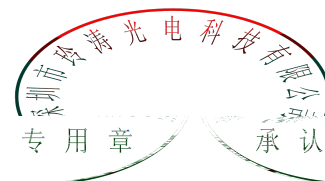


Fig.2-5 Cardboard Box



## 2.4 Reliability Test Items And Conditions

Table 2-6 Reliability Test Items And Conditions

TestItems	Test Condition	Time	Quantity 散	Ac/Re /担
Reflow	Temp:260 max T=10 sec	---	20pcs.	0/1
Thermal Shock	-40 ~ 100 20min 10S 20min	100 cycle	20pcs.	0/1
High Temperature Storage	Temp:100	1000hrs.	20pcs.	0/1
Low Temperature Storage	Temp:-40	1000hrs.	20pcs.	0/1
Life Test	Ta=25 If=20mA	1000hrs.	20pcs.	0/1
High Temperature and Humidity storage	60 / 90%RH	1000hrs.	20pcs.	0/1
High Temperature and High Humidity Aging	60 / 90%RH If=15mA	500hrs.	20pcs	0/1

## 2.5 Criteria For Judging Damage

Table 2-7 Criteria For Judging Damage

Test Items	Symbol 只	Test Condition	Criteria For Judgement	
			Min.	Max. 多
Forward Voltage	V <sub>F</sub>	If=20mA		>U.S.L*)x1.1

Reverse Current	$I_R$	$V_R = 5V$	-	$>U.S.L^*) \times 2.0$
Luminous Flux		$I_F = 20mA$	$<L.S.L^*) \times 0.7$	-

Notes

- 1.U.S.L: Upper standard level                      L.S.L: Lower standard level
- 2.The above reliability tests is based on the verification of a single/strip LED of LT existing experimental platform,the reliability experiment was taken under good heat dissipation conditions. when customers applies the LED to the series and parallel circuit, should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others. / LED  
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- 3.The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license. 散 中                      中                      一 中                      异

### 3. SMT Reflow Soldering Instructions SMT

#### 3.1 SMT Reflow Soldering Instructions

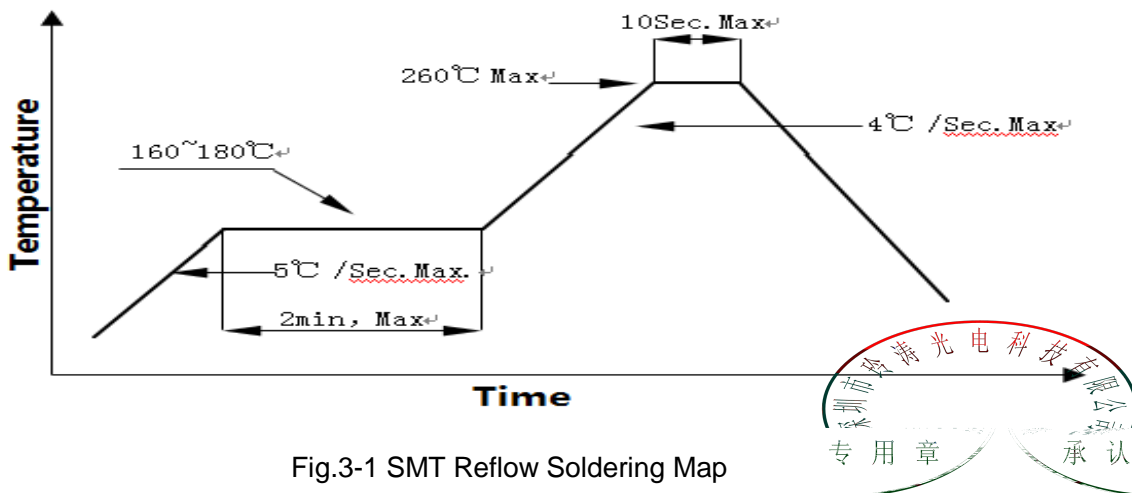


Fig.3-1 SMT Reflow Soldering Map

Fig.3-2 SMT Reflow Soldering Instructions SMT

Average temperature rise speed	T <sub>max</sub> T <sub>P</sub>	5 °C/ Max 5 °C/ s
Preheating: minimum temperature	(T <sub>min</sub> )	160 °C
Preheating: Max temperature	(T <sub>max</sub> )	260 °C
Preheating: Time	T <sub>min</sub> T <sub>max</sub>	60 - 120 60s-120s
Time limited to maintain high temperature: the temperature	(T <sub>L</sub> )	217 °C
Time limited to maintain high temperature: The Time	(t <sub>L</sub> )	复60 Max 60s
Peak /Classification of temperature:	/ (T <sub>P</sub> )	260 °C
Time limit classification of peak temperature time	t <sub>p</sub>	复10 Max 10s
(T <sub>P</sub> ) 5 °C 典 Hold time within 5 °C with the actual peak temperature (TP)		复30 Max 30s
Cooling speed		6 °C/ Max 6 °C/ s
25 °C	Needed time from 25 °C to T <sub>p</sub>	复8 Max 8 minutes

Notes

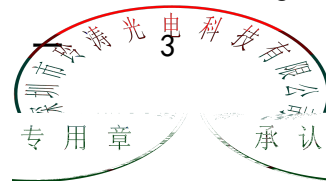
(1)Reflow soldering should not be done more than twice. If more than 24 hours between the two solderings , LED will be damaged. 散一 24 LED 含

(2)Whensoldering , do not put stress on the LEDs during heating. 一 及

3.1.1 Soldering Iron

(1) When do soldering by hand, keep the temperature of iron below less 300°C less than 3 seconds , 300

(2) Soldering by hand should be done only one time.



### 3.1.2 Repairing 信

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

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### 3.1.3 Cautions

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be impacted on the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper. LED 中

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(2) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board. LED 一 PCB 一

(3) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering. 一

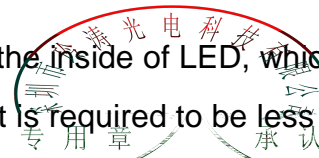
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## 4. Handling Precautions

### 4.1 Handling Precautions

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED LED 一 100PPM.

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total



content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement.

	LED 典	LED
	900PPM	900PPM
1500PPM.	—	

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. LT advises against the use of any chemicals or materials that have been found or are suspected to have an adverse effect on device performance or reliability. To verify compatibility, LT recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor.

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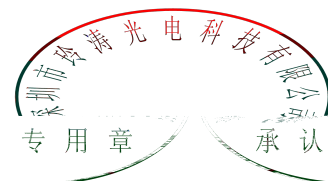
(4) Handle the component along the side surface by using forceps or appropriate tools; do not directly touch or Handle the silicone lens surface, it may damage the internal circuitry.

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(5) In designing a circuit, the current through each LED must exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage.

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Thermal Design is paramount importance because heat generation may result in the characteristics decline, such as brightness decreased, Color change and so on. Please consider heat generation of the LEDs when making the system design. LED 中

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Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt or dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. LT suggests using isopropyl alcohol for cleaning. In other solvents are used, it must be assured that these solvents do not dissolve the package resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the

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Table 4-1 Storage

Conditions		Temperature	Humidity	Time
Storage 储存	Before Opening Aluminum Bag	30	75%	Within 1 Year From Date 典
	After Opening Aluminum Bag	30	60%	24hours 24

following condition (65±5) °C for above 24 hours.

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If the package is flatulence or damaged, please notify the sales staff to assist.

(9) Similar to most Solid state devices; LEDs are sensitive to Electro-Static Discharge (ESD) and Electrical Over Stress (EOS). LED

